



Heron North America Inc.  
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## Steel Door Manufacturers

### End Door Channel Welder



- \* Floating Mandrel
- \* 12" Top & Bottom Weld Face - Simultaneous Welding
- \* Quick Change Tooling for Resurfacing
- \* Easy Load and Slide Rolling/Locating System

### Support Hinge Welder – Steel Doors



- \* Easy Load and Slide Rolling/Locating System
- \* Heavy Duty Steel Frame
- \* Strong Clean Weld Finish



## Door Frame Hinge Welder



- \* Sliding Track
- \* Extra Heavy Duty Cylinders
- \* Interchangeable Locating Fixtures

## Expandable Door Frame Welder



- \* Cascade Firing
- \* Robotron Series Cascade 2 Weld Control
- \* Palm Button & Foot Switch Operation
- \* Bottom Tooling mounted on slides
- \* Bottom Tooling equipped with replaceable welding pads



## Steel Door Hinge Welder



## Door Frame Welder



- \*Heavy Duty Steel Frame
- \*8 Heavy Duty Weld Guns
- \*Complete THK Rail system for easy tool set up for multiple size door frames
- \*All 8 Guns on rail system for easy adjustment for different size door frames
- \*Integrated into the main frame is a separate 2 gun operation for welding the top and bottom portions of the frame
- \*Complete Guarding around the entire machine
- \*Safety Light Curtains for the front of the machine
- \*Palm button operation